

Recommended maintenance schedule VN/93

NOTE: All maintenance steps should be performed while engine is stopped!

Proc. no.:	Description of work:	Section no.:	Interval & required parts/tools:
1	<ul style="list-style-type: none"> Check the negative pressure with u-tube manometer or digital manometer. Adjust if necessary! Setting level is 55.00 – 65.00 mm WC! Clean infrared filters in measuring head with cotton pins and cleaning fluid. Exchange air filters and fresh air restrictors in measuring head. Perform functional test with test glass kit. 	01.93	Every 3 months or 2000 hrs. -whatever comes first!
		02.93	
		03.93	151490 - Filter kit VN/93 151482 - Cleaning kit.
		04.93	11072- Test glass kit 151800 - U- tube gauge or 100138 - Digital u- tube man.
2	<ul style="list-style-type: none"> Perform procedure 1 Exchange air filters in pressure regulator unit ...If you have a water separator. Replace filter cartridge of water separator. 	05.93	Every 6 months or 4000 hrs. - whatever comes first!
		06.93	273119- Filter cartridge
3	<ul style="list-style-type: none"> Perform procedure 1 and 2 Clean inside and outside of the base plate, check bellows for cracks, gaskets and suspensions between measuring head and baseplate- <i>replace necessary parts!</i> Check performance of pressure regulator- <i>replace necessary parts!</i> Check and clean suction pipes/ pipe system and siphon blocks with compressed air - <i>replace necessary parts!</i> Do not forget to refill the siphon blocks! Check scavenging air outlet behind the control cover manually (low-right) by feeling the air stream. 	07.93	Every 12 months or 8000 hours. -whatever comes first!
		01.93	
		08.93	
		09.93	Service kits: VN 115/93 – P/n.: 100153-151489 VN 116/93 – P/n.: 100154-151487 VN 215/93 – P/n.: 100155-151488
4	<ul style="list-style-type: none"> Perform procedure 1, 2 & 3 (except section no. 07.93) Overhaul the complete OMD incl. clean the baseplate and replace service kit parts for oil mist detector* Perform functional test of entire OMD system with smoke ampulla kit or smoke generator* Inspection of entire OMD system* 	10.93	Every 24 months or 16000 hrs. -whatever comes first!
		11.93	Service kits: VN 115/93 – P/n.: 100153-151489 VN 116/93 – P/n.: 100154-151487 VN 215/93 – P/n.: 100155-151488 151482 - Cleaning kit 151780 - Smoke test kit 150740 - Smoke test generator *Schaller authorized service staff.
5	<ul style="list-style-type: none"> Perform procedure 1, 2 & 3 (except section no. 07.93) Overhaul the complete OMD incl. clean the baseplate and replace service kit parts for oil mist detector* Perform functional test of entire OMD system with smoke ampulla kit or smoke generator* Inspection of entire OMD system* <p>If service by Schaller staff is not possible for various reasons, contact us for exchange unit set as an alternative! **</p>	10.93	Every 48 months or 32 000 hours -whatever comes first!
		11.93	Service kits: VN 115/93 – P/n.: 100153-151489 VN 116/93 – P/n.: 100154-151487 VN 215/93 – P/n.: 100155-151488 151482 - Cleaning kit 151780 - Smoke test kit 150740 - Smoke test generator Exchange parts: VN 115/93 – P/n.: 11200EXP VN 116/93 – P/n.: 11400EXP VN 215/93 – P/n.: 11900EXP *Schaller authorized service staff.

The recommended maintenance schedule must be followed as described below to ensure highest safety standard for your engine operation. The maintenance schedule is to be used in a view to be precautionary in relation to technical problems.

Note: If authorized service staff is not possible- of different reasons - use exchange oil mist detector components for the procedure no. 5 (2+2-year service or 32 000 hours) **

Section 01.93: Adjust negative pressure



1. Turn off the air and install the quick connection.



2. Fill in slacked water in the u-tube manometer to the middle line.



3. Insert it into the quick connection and adjust the pressure to 60mmWC.

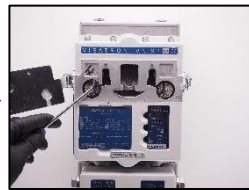


4. Disconnect the u-tube manometer and install the plug for inspection cover.

Section 02.93: Exchange air filters and fresh air restrictors



1. Open the inspection cover.



2. Replace the fresh air restrictor and the scavenging air filter.



3. Close the inspection cover.

Section 03.93: Clean infrared filters in measuring head



1. Open the inspection cover.



2. Clean the infrared sensor glasses with cotton sticks and cleaning fluid.



3. Close the inspection cover.

Section 04.93: Test system with test glass kit



1. Open the inspection cover on the measuring head.



2. The oil mist detector needs to be in operation mode with negative pressure set to 60mmWC.



3. Place the test plate over the open chamber – the test plate will be sucked into position by the vacuum in the measuring head.



4. Press the 10% glass into the slit in the test plate. Ensure the glass is in a straight vertical position.

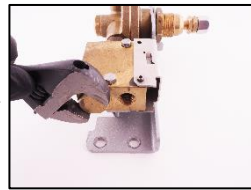


5. The measuring head will now enter alarm mode.

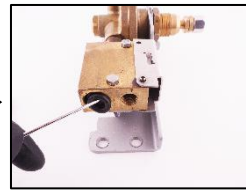
Section 05.93(1): Replace filter and o-ring in pressure regulator (old type)



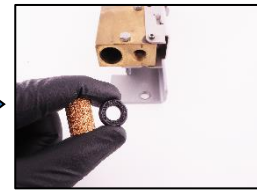
1. Close the air pressure.



2. Unscrew the filter plug.



3. Pull out the o-ring and filter using a small flat screwdriver.



4. Replace both the o-ring and filter.



5. Screw in the filter plug with new parts on it.



6. Tighten the plug.



7. Open the air pressure.

Section 05.93(2): Replace filter in pressure regulator (new type)



1. Close the air pressure.



2. Hold the filter cage in one hand and pull the blue tab down horizontally with your thumb.



3. Turn the filter cage clockwise and pull out downwards.



4. Unscrew the black plastic disc and remove the dirty filter.



5. Screw in the new filter counter clockwise and make sure that it is aligned for installation.



6. Reinstall the filter cage.



7. Open the air pressure.

Section 07.93: Clean inside & outside of the baseplate and check parts



1. Stop the engine and close the incoming air pressure.



2. Disconnect the RESET task connector.



3. Dismount the measuring head.



4. Disconnect the connection case.



5. Check the small seal.



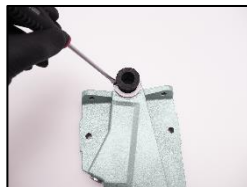
6. Check the valve box seal.



7. Reconnect the connection case to the baseplate.



8. Unscrew the vibration plate and check for damage.



9. Check the flexible bellows.



10. Install the vibration plate to the baseplate.

Section 08.93: Check and clean pipe system and siphon blocks



1. Loosen the pipe connections from the connection casing.



2. Use compressed air to blow back collected oil into the engine.



3. Tighten the pipe to the connection casing.



4. Loosen the screws on the siphon block...



5. ...until able to be removed from the engine.



6. Disconnect the pipes from the siphon block.



7. Unscrew the screws completely



8. Take of the cover of the siphon block.



9. Remove and check the rubber inserts.



10. Check the o-ring.



11. Tighten the screws until the siphon block holds together.



12. Re-connect the pipes to the siphon block.



13. Unscrew the bottom screw on the siphon block.



14. Insert pump into the siphon block.



15. Tighten the screw on the pump.



16. Pump in the oil.



17. Unscrew the pump and reinstall the screw.

Section 09.93: Check scavenging air inlet



1. Open the inspection cover on the measuring head.



2. Feel that air streams from hole in the lower-right corner.

Section 10.93: Clean inside & outside of the baseplate and replace service kit



1. Stop the engine and close the incoming air pressure.



2. Disconnect the RESET task connector.



3. Dismount the measuring head.



4. Disconnect the connection case.



5. Change the small seal.



6. Change the valve box seal.



7. Reconnect the connection case to the base plate.



8. Unscrew the vibration plate.



9. Replace the mounting system.



10. Replace the flexible bellows.



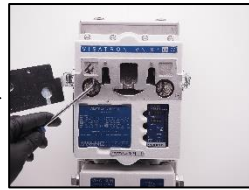
11. Install the new vibration plate to the base plate.



12. Reinstall the measuring head at the vibration plate.



13. Open the inspection cover.



14. Change the scavenging air filter.



15. Change the seal for inspection cover.



16. Clean the infrared sensor glasses with cotton sticks and cleaning fluid.



17. Clean the bores with cleaning needle.



18. Change the screw plug seal 1/4" for inspection cover.



19. Close inspection cover.



20. Check the heating element if it is hot. If cold – replace!



21. Check all leaders in the main socket. If bad condition – replace!

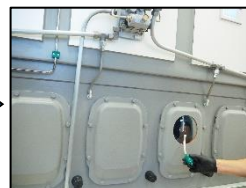
Section 11.93: Perform functional test of entire OMD system with smoke ampulla kit



1. With the crank cases open, break glass capsules in the smoke test tube to activate smoke production.



2. Place the test tube right under sampling funnel and pump smoke into it until the measuring head enters alarm mode.



3. Repeat the process for all the sampling funnels to ensure the pipe is not blocked. Use the same tube as long as it is producing smoke.



4. When all sampling funnels have been tested, close the crank case covers and your system is ready for use.