

Recommended maintenance schedule VN/87 EMC

NOTE: All maintenance steps should be performed while engine is stopped!

Proc. no.:	Description of work:	Section no.:	Interval & required parts/tools:
1	<ul style="list-style-type: none"> Check the negative pressure with u-tube manometer or digital manometer. Adjust if necessary! Setting level is 55.00 – 65.00 mm WC! 	01.87	Every month or 650 hrs. -whatever comes first! 151800 - U- tube gauge or 100138 - Digital u- tube man.
2	<ul style="list-style-type: none"> Perform procedure 1 Clean infrared filters in measuring head with cotton pins and cleaning fluid and clean fresh air bores with cleaning needle. Exchange air filters in measuring head Perform functional test with test glass kit. 	02.87 03.87 04.87	Every 3 months or 2000 hrs. - whatever comes first! 151481 - Filter kit VN/87 151482 - Cleaning kit. 11072- Test glass kit
3	<ul style="list-style-type: none"> Perform procedure 1 and 2 Exchange air filters in pressure regulator unit <i>...If you have a water separator.</i> Replace filter cartridge of water separator. 	05.87 06.87	Every 6 months or 4000 hrs. - whatever comes first! 273119- Filter cartridge
4	<ul style="list-style-type: none"> Perform procedure 1, 2 & 3 Clean inside and outside of the base plate, check and replace service kit parts for oil mist detector. Check performance of pressure regulator- <i>replace necessary parts!</i> Check and clean suction pipes/ pipe system and siphon blocks with compressed air - <i>replace necessary parts!</i> Do not forget to refill the siphon blocks! Check scavenging air outlet behind the control cover manually (low-right) by feeling the air stream. 	07.87 01.87 08.87 09.87	Every 12 months or 8000 hours. -whatever comes first! Service kits: VN 115/87 – P/n.: 100150-151483 VN 116/87 – P/n.: 100151-151484 VN 215/87 – P/n.: 100152-151485
5	<ul style="list-style-type: none"> Perform procedure 1, 2 & 3 Replace measuring head unit and main service kit or replace complete oil mist detector from exchange pool. As an alternative, use authorized service personnel to define the condition of the main components – <i>to be replaced as necessary!</i> Perform functional test of entire OMD system with smoke ampulla kit or smoke generator. Inspection of entire OMD system. 	10.87 11.87	Every 48 months or 32 000 hours -whatever comes first! Main service kits: VN 115/87 – P/n.: 100150-151483 VN 116/87 – P/n.: 100151-151484 VN 215/87 – P/n.: 100152-151485 151482 - Cleaning kit 151780 - Smoke test kit 150740 - Smoke test generator Exchange parts: VN 115/87 EMC – P/n.: 10600EXP VN 116/87 EMC – P/n.: 10700EXP VN 215/87 EMC – P/n.: 10800EXP

The recommended maintenance schedule must be followed as described below to ensure highest safety standard for your engine operation. The maintenance schedule is to be viewed as precautionary measures in relation to technical problems.

Note: It is recommended to use authorized service personnel every 4 years to inspect the entire oil mist detector system to ensure proper functionality of the complete installation.

Section 01.87: Adjust negative pressure



1. Turn off the air and install the quick connection.



2. Fill in slacked water in the u-tube manometer to the middle line.



3. Insert it into the quick connection and adjust the pressure to 60mmWC.

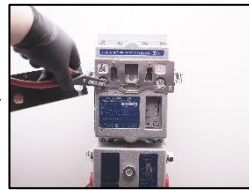


4. Disconnect the u-tube manometer and install the plug for inspection cover.

Section 02.87: Exchange air filters



1. Open the inspection cover.



2. Using circlip pliers, change the scavenging air filter.



3. Close the inspection cover.

Section 03.87: Clean infrared filters and air bores in measuring head



1. Open the inspection cover.



2. Clean the infrared sensor glasses with cotton sticks and cleaning fluid.



3. Clean the bores with cleaning needle.



4. Close inspection cover.

Section 04.87: Test system with test glass kit



1. Open the inspection cover on the measuring head.



2. The oil mist detector needs to be in operation mode with negative pressure set to 60mmWC.



3. Place the test plate over the open chamber – the test plate will be sucked into position by the vacuum in the measuring head.



4. Press the 10% glass into the slit in the test plate. Ensure the glass is in a straight vertical position.

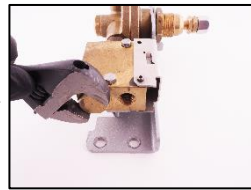


5. The measuring head will now enter alarm mode.

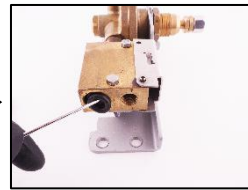
Section 05.87(1): Replace filter and o-ring in pressure regulator (old type)



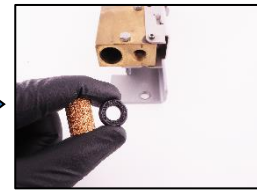
1. Close the air pressure.



2. Unscrew the filter plug.



3. Pull out the o-ring and filter using a small flat screwdriver.



4. Replace both the o-ring and filter.



5. Screw in the filter plug with new parts on it.



6. Tighten the plug.



7. Open the air pressure.

Section 05.87(2): Replace filter in pressure regulator (new type)



1. Close the air pressure.



2. Hold the filter cage in one hand and pull the blue tab down horizontally with your thumb.



3. Turn the filter cage clockwise and pull out downwards.



4. Unscrew the black plastic disc and remove the dirty filter.



5. Screw in the new filter counter clockwise and make sure that it is aligned for installation.



6. Reinstall the filter cage.



7. Open the air pressure.

Section 07.87: Clean inside & outside of the baseplate and replace service kit



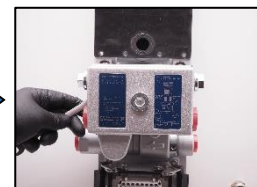
1. Stop the engine and close the incoming air pressure.



2. Disconnect the RESET task connector.



3. Dismount the measuring head.



4. Disconnect the connection case.



5. Change the small seal.



6. Change the valve box seal.



7. Reconnect the connection case to the base plate.



8. Unscrew the vibration plate.



9. Change the upper and lower elastic mounting system.



10. Change the flexible bellows.



11. Reinstall the vibration plate to the base plate.



12. Change the measuring head seal.



13. Reinstall the measuring head at the vibration plate.



14. Open the inspection cover.



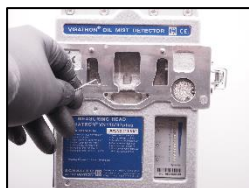
15. Change the scavenging air filter.



16. Change the seal for inspection cover.



17. Clean the infrared sensor glasses with cotton sticks and cleaning fluid.



18. Clean the bores with cleaning needle.



19. Change the screw plug seal 1/4\"/>



20. Close inspection cover.



21. Unscrew the plugs at the connection case.



22. Change the screw plug seal 1/2\"/>



23. Check the heating element if it is hot. If cold - replace!



24. Check all leaders in the main socket. If bad condition - replace!

Section 08.87: Check and clean pipe system and siphon blocks



1. Loosen the pipe connections from the connection casing.



2. Use compressed air to blow back collected oil into the engine.



3. Tighten the pipe to the connection casing.



4. Loosen the screws on the siphon block...



5. ...until able to be removed from the engine.



6. Disconnect the pipes from the siphon block.



7. Unscrew the screws completely



8. Take of the cover of the siphon block.



9. Remove and check the rubber inserts.



10. Check the o-ring.



11. Tighten the screws until the siphon block holds together.



12. Re-connect the pipes to the siphon block.



13. Unscrew the bottom screw on the siphon block.



14. Insert pump into the siphon block.



15. Tighten the screw on the pump.



16. Pump in the oil.



17. Unscrew the pump and reinstall the screw.

Section 09.87: Check scavenging air inlet



1. Open the inspection cover on the measuring head.



2. Feel that air streams from hole in the lower-right corner.

Section 10.87: Clean inside & outside of the baseplate and replace service kit



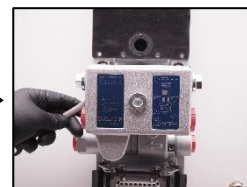
1. Stop the engine and close the incoming air pressure.



2. Disconnect the RESET task connector.



3. Dismount the measuring head.



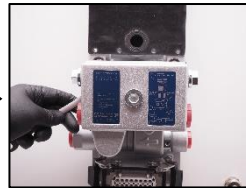
4. Disconnect the connection case.



5. Change the small seal.



6. Change the valve box seal.



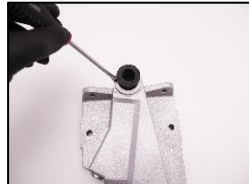
7. Reconnect the connection case to the base plate.



8. Unscrew the vibration plate.



9. Change the upper and lower elastic mounting system.



10. Change the flexible bellows.



11. Reinstall the vibration plate to the base plate.



12. Change the measuring head seal.



13. Replace the measuring head



14. Check the heating element if it is hot. If cold – replace!



15. Check all leaders in the main socket. If bad condition – replace!

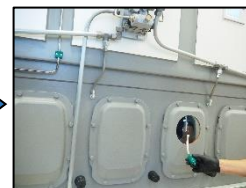
Section 11.87: Perform functional test of entire OMD system with smoke ampulla kit



1. With the crank cases open, break glass capsules in the smoke test tube to activate smoke production.



2. Place the test tube right under sampling funnel and pump smoke into it until the measuring head enters alarm mode.



3. Repeat the process for all the sampling funnels to ensure the pipe is not blocked. Use the same tube as long as it is producing smoke.



4. When all sampling funnels have been tested, close the crank case covers and your system is ready for use.